

ø59 - ø225 mm
ø2 to ø8,625 "



AXXAIR

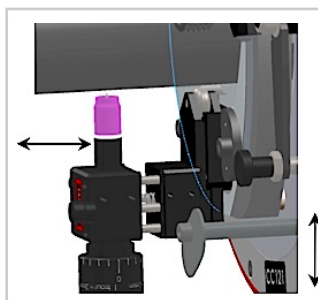
www.axxair.com

V3.5-11-2014

Technical Specifications

- Basic **stainless steel** jaws Ø 4,5" to 8,625 (Ø 116 to Ø 219 mm)
- Included stainless steel auxiliary jaws Ø 2" to 6,65" (Ø 59 to Ø 169 mm)
- **Electric rotation autoline 110 V - 230V**
- Wide diameter range
- **Water-cooled:** max. current 200 A at 100%
- **Scalability:** may be transformed into a cutting and orbital welding machine

Weight: 59 kg



Axial adjustment for precise positioning



Radial adjustment for precise positioning



Driven by AXXAIR power source (cf compatibility table)



Mechanical profile guide: constant arc voltage

References	Accessories	Consumables
SP221-E	CCPS21: support feet	
	FS29 /FS25: 220 V FS19 / FS15: 110 V	
	MS18B-2 : 1800W / 220V MS18B-1 : 1800W /110 V	SCE16-50 Ø 1,6 mm
	GA10-2-xxx: 220 V GA10-1-xxx: 110 V	SCE24-50 Ø 2,4 mm
	GA15S-220 : 220 V GA15S-110 : 110 V	
	CCSER1/CCSER2: simple/bearing stand	

