## ø16 - ø170 mm ø0,625 to ø6,625 "



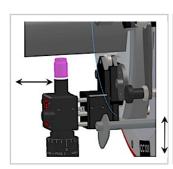


V3.5-11-2014

## **Technical Specifications**

- Basic **stainless steel** jaws Ø 2,75" to 6,625" (Ø70 to Ø 168 mm ) Included stainless steel auxiliary jaws Ø 0,625"
- to 4,65" (  $\varnothing$  16 to  $\varnothing$  118 mm ) Electric rotation autoline 110 V 230V
- Wide diameter range
- Air-cooled: max. current 100 A at 100%
- Water-cooled: max. current 200 A at 100%
- Scalability: may be transformed into a cutting and orbital bevelling machine

Weight: 52 kg



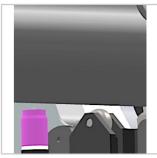
Axial adjustment for precise positioning



Radial adjustment for precise positioning



Driven by AXXAIR power source (cf compatibility table)



Mechanical profile guide: constant arc voltage

| References | Accessories                                      | Consumables       |
|------------|--|-------------------|
|            | CCPS21: support feet                             |                   |
|            | FS29 /FS25: 220 V<br>FS19 / FS15: 110 V          |                   |
| SP171-A    | MS18B-2 : 1800W / 220V<br>MS18B-1 : 1800W /110 V | SCE16-50 Ø 1,6 mm |
| SP171-E    | GA10-2-xxx: 220 V<br>GA10-1-xxx: 110 V           | SCE24-50 Ø 2,4 mm |
|            | GA15S-220 : 220 V<br>GA15S-110 : 110 V           |                   |
|            | CCSER1/CCSER2: simple/bearing stand              |                   |

